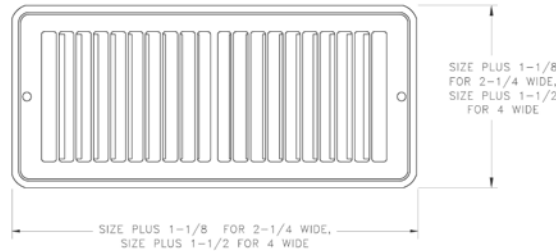
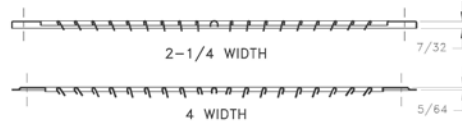




420 Toe-Space Grille

- All-steel construction
- Heavy-gauge stamped face
- Multi-angle fins
- Golden Sand or Bright White enamel finish

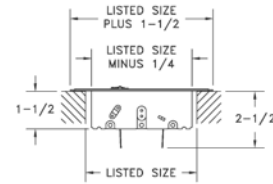
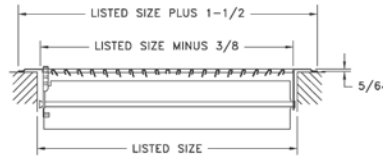


420 Available Sizes (in.)	
Size	Free Area Sq. In.
10 x 2	15
12 x 2	17
14 x 2	20
10 x 4	27
12 x 4	32
14 x 4	37



421 Floor Diffuser

- All-steel construction
- Multi-angle fin setting
- Rolled fin for strength and safety
- Welded construction
- Foot-operated dial control
- Heavy-gauge stamped face
- Golden Sand or Bright White enamel finish

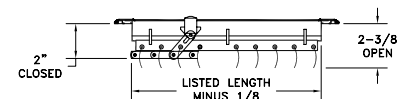
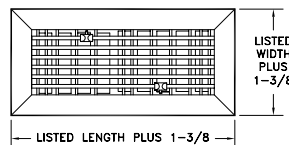
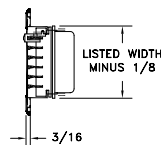


421 Available Sizes (in.)	
Size	Free Area Sq. In.
2 x 10	15
2 x 12	17
2 x 14	20
4 x 8	22
4 x 10	27
4 x 12	32
4 x 14	37
6 x 10	39
6 x 12	48
6 x 14	56



531 Royaleire® Floor Diffuser

- Extruded aluminum construction
- Corrosion-resistant, high strength
- Heavy cross-bracing at strategic intervals
- Dual multi-shutter valves for adjustable air pattern
- Nylon slide valve operators
- Satin-anodized finish



531 Available Sizes (in.)	
Size	Free Area Sq. In.
2.25 x 10	10
2.25 x 12	12
2.25 x 14	14
4 x 10	19
4 x 12	23
4 x 14	27
6 x 10	31
6 x 12	37
6 x 14	44

Engineering Data

Using the Engineering Data

For most of the models & sizes we've done the calculations for you.

421

Face Velocity		300	400	500	600	700	800
Pressure Loss		.006	.010	.016	.022	.031	.040
4x10 Ak .170	CFM	50	70	85	100	120	135
	Spread	4.5	5.0	6.5	7.5	9.0	10.0
	Throw	4.0	6.0	8.0	10.0	11.0	12.5

Terminal velocity of 50 fpm

821-defl A

Face Velocity		400	500	600	700	800
Pressure Loss		.010	.016	.022	.031	.040
24 x 8 Ak 1.045	CFM	420	525	625	730	835
	Throw	17.0	21.0	25.0	29.0	33.0

Terminal velocity is 75 fpm

CFM = volume of air flow in cubic feet per minute

Face Velocity = speed of air at the face of diffuser in feet per minute (FPM)

Ak = net area in square feet. This is the lab measured area across the face when air is mechanically forced through the opening.

Free Area (if given) = daylight area (in²) of blade openings. Free area is typically only required on natural / gravity movement of air, non-mechanically forced, as in free area needed for combustion air requirements on heating equipment. Use the Ak value (*144 to get to in²) if the free area has not been calculated, but is needed for a given size/model grille requiring free area for combustion.

Equation of Airflow: CFM = Ak (ft²) x Face Velocity (fpm)

Example from 421 table above: 100 = .17 x 600 _ numbers are often rounded

Sizing a Supply

Determine the amount of CFM (air volume) needed for each supply outlet. This should be done by room heating and cooling load requirements from various design manuals (ACCA Man J, ASHRAE Fundamentals Hndbk) and then followed by the duct design and layout.

Face Velocity - H&C recommends sizing a supply outlet in the range of 500 to 800 fpm face velocity (700 being a common target). The upper end of this range will create better mixing of room air and longer throws, which is what the typical forced air system is intended to do. However, the Pressure resistance and Noise must be taken into consideration depending upon the applica-

tion. In some instances, greater face velocity is allowed because the pressure and noise can be accommodated.

Pressure Loss (inches of w.c.) – the selection of the face velocity must consider the associated pressure loss that deals with each relative model. An increase in face velocity creates more pressure resistance against the blower's delivery of air volume. The velocity ranges given previously, in most cases, will have minor effect on the blower's overall performance given the entire duct system losses that it will encounter.

Noise – an increase in face velocity will create more noise. The tables below show NC design guidelines and also face velocity ranges if NC values have not been tabulated.

Application	Recommended Face Velocities
Broadcasting Studios	<500 FPM
Residences	500 to 750 FPM
Apartments	500 to 750 FPM
Churches	500 to 750 FPM
Hotel Guestrooms	500 to 750 FPM
Legitimate Theaters	500 to 1000 FPM
Private Offices, acoustically treated	500 to 1000 FPM
Private Offices, not treated	1000 to 1250 FPM
Motion Picture Theaters	1000 to 1250 FPM
General Offices	1250 to 1500 FPM
Stores, upper floors	1500 FPM
Stores, main floors	1500 FPM
Industrial Buildings	1500 to 2000 FPM

	Communication Environment	Typical Occupancy
< NC 25	Extremely quiet environment; suppressed speech is quite audible; suitable for acute pickup of all sounds.	Broadcasting studios, concert halls, music rooms.
NC 30	Very quiet office; suitable for large conferences; telephone use satisfactory.	Residences, theaters, libraries, executive offices, directors rooms.
NC 35	Quiet office; satisfactory for conference at a 15-foot table; normal voice 10 to 30 feet; telephone use satisfactory.	Private offices, schools, hotel guestrooms, courtrooms, churches, hospital rooms.
NC 40	Satisfactory for conferences at a 6- to 8-foot table; normal voice 6 to 12 feet; telephone use satisfactory.	General office, labs, dining rooms.
NC 45	Satisfactory for conferences at a 4- to 5-foot table; normal voice 3 to 6 feet; raised voice 6 to 12 feet; telephone use occasionally difficult.	Retail stores, cafeterias, lobby areas, large drafting and engineering offices, reception areas.
> NC 50	Unsatisfactory for conference of more than two or three persons; normal voice 1 to 2 feet; raised voice 3 to 6 feet; telephone use slightly difficult.	Computer rooms, stenographic pools, print machine rooms, process areas.

Sizing a Return

Air volume going back to the air handler (fan) must equal what is supplied from the air handler. Therefore the total CFM capacity of the return grilles must equal

420/421 Floor Diffuser (Page 7)

Face Velocity		300	400	500	600	700	800	900	1000
Pressure Loss		.006	.010	.016	.022	.031	.040	.050	.062
2 x 10 Ak .085	CFM		35	45	50	60	70	75	85
	Spread		3.0	5.0	5.0	6.0	7.0	8.0	9.0
	Throw		4.0	4.5	6.0	7.0	8.0	9.0	10.0
2 x 12 Ak .100	CFM	30	40	50	60	70	80	90	100
	Spread	3.0	4.0	4.5	5.5	6.5	7.0	8.0	9.0
	Throw	3.5	4.5	5.5	7.0	8.0	9.0	10.0	11.0
2 x 14 Ak .115	CFM	35	45	60	70	80	90	105	115
	Spread	3.5	4.0	5.0	7.0	7.0	8.0	9.0	10.0
	Throw	3.5	4.5	6.0	8.0	8.0	9.5	10.5	12.0
4 x 8 Ak .130	CFM	40	50	65	80	90	105	115	130
	Spread	3.0	4.0	5.0	6.5	7.5	8.5	9.5	11.0
	Throw	4.0	4.5	6.0	7.5	8.5	10.0	11.0	13.0
4 x 10 Ak .170	CFM	50	70	85	100	120	135	155	170
	Spread	4.5	5.0	6.5	7.5	9.0	10.0	11.5	13.0
	Throw	4.0	6.0	8.0	10.0	11.0	12.5	14.0	15.5
4 x 12 Ak .195	CFM	60	80	100	120	140	160	175	195
	Spread	5.0	6.5	8.0	9.5	11.5	13.0	14.5	16.0
	Throw	4.0	5.5	7.0	8.0	9.5	11.0	12.0	13.0
4 x 14 Ak .230	CFM	70	90	115	140	160	185	205	230
	Spread	5.5	7.0	8.5	10.0	12.0	13.5	15.5	17.0
	Throw	4.5	5.5	7.0	8.5	10.0	11.5	12.5	14.0
6 x 10 Ak .240	CFM	70	95	120	145	170	190	215	240
	Spread	5.5	7.0	8.0	10.0	12.0	14.0	15.0	17.0
	Throw	4.0	5.5	7.0	8.5	10.0	11.0	12.5	14.0
6 x 12 Ak .285	CFM	85	115	140	170	200	230	255	285
	Spread	6.0	7.5	9.0	11.0	13.0	15.0	17.0	19.0
	Throw	4.5	6.0	7.5	9.0	10.0	12.0	14.0	16.0
6 x 14 Ak .330	CFM	100	130	165	200	230	265	300	330
	Spread	6.5	8.0	9.0	12.0	14.0	16.5	18.0	20.0
	Throw	4.5	6.5	8.0	9.5	11.0	13.0	15.0	17.0

Terminal Velocity of 50 FPM

Rezzin Floor Diffuser (Page 8)

Face Velocity		300	400	500	600	700	800	900	1000
2 x 12 Ak .084	CFM	25	34	42	50	59	67	76	84
	Ps	.01	.02	.03	.05	.06	.08	.10	.12
	Throw	2.0	2.5	3.5	4.0	4.5	5.5	6.0	6.5
	Spread	1.5	2.0	2.5	3.0	3.0	3.5	4.0	4.5
4 x 10 Ak .141	CFM	42	56	71	85	99	113	127	141
	Ps	.02	.02	.03	.04	.06	.07	.09	.11
	Throw	2.0	2.5	3.0	3.5	4.5	5.0	5.5	6.0
	Spread	0.5	1.5	2.5	3.0	4.0	5.0	5.5	6.5
4 x 12 Ak .157	CFM	47	63	79	94	110	126	141	157
	Ps	.02	.03	.04	.05	.07	.09	.11	.13
	Throw	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0
	Spread	0.5	1.5	2.5	4.0	5.0	6.0	7.0	8.0

Terminal Velocity of 50 FPM

531 Royale® Floor Register (Page 7)

Face Velocity		300		400		500		600		700		800		900		1000	
Pressure Loss		.006		.010		.016		.022		.031		.040		.050		.062	
		H	C	H	C	H	C	H	C	H	C	H	C	H	C	H	C
2 x 10 Ak .055 Heating Ak .060 Cooling	CFM							35	35	40	40	45	50	55	55	60	60
	Spread							3.5		4.5		5.0		5.5		5.5	
	Throw							4.0	6.0	5.5	7.5	6.0	8.5	6.5	9.0	7.0	10.0
2 x 12 Ak .067 Heating Ak .074 Cooling	CFM					35	35	40	45	45	50	55	60	60	65	65	75
	Spread					3.5		4.0		4.5		5.0		5.5		6.0*	
	Throw					4.0	6.0	5.0	6.5	5.5	7.5	6.0	9.0	7.0	10.0	8.0	11.0
2 x 14 Ak .079 Heating Ak .087 Cooling	CFM			30	35	40	45	45	50	55	60	65	70	70	80	80	85
	Spread			3.0		4.0		4.5		5.0		5.5		6.0*		6.0*	
	Throw			3.5	4.5	5.0	6.0	5.5	7.0	6.5	8.5	7.5	10.0	8.0	11.5	8.5	12.5
4 x 10 Ak .115 Heating Ak .125 Cooling	CFM	35	40	45	50	55	65	70	75	80	90	90	100	105	115	115	125
	Spread	3.0		3.5		4.5		5.5		6.0*		6.0*		6.0*		6.0*	
	Throw	3.0	4.5	4.0	6.0	5.5	7.5	6.5	9.5	7.5	10.5	8.5	11.5	9.5	13.5	11.5	15.0
4 x 12 Ak .140 Heating Ak .160 Cooling	CFM	40	50	55	65	70	80	85	95	100	110	115	130	125	145	140	160
	Spread	3.0		4.0		5.0		5.5		6.0*		6.0*		6.0*		6.0*	
	Throw	3.5	5.0	4.5	6.5	6.0	8.5	7.5	10.0	11.0	11.5	10.0	13.0	11.0	15.0	12.0	17.0
4 x 14 Ak .165 Heating Ak .180 Cooling	CFM	50	55	65	70	80	90	100	110	115	125	130	145	150	160	165	180
	Spread	3.5		4.5		5.0		6.0*		6.0*		6.0*		6.0*		6.0*	
	Throw	4.0	5.5	5.5	7.0	6.5	9.5	8.0	11.0	10.0	12.5	11.0	14.0	12.0	15.5	13.5	17.5
6 x 10 Ak .190 Heating Ak .205 Cooling	CFM	60	60	75	80	95	105	115	125	135	145	150	165	170	185	190	205
	Spread	3.5		4.5		5.5		6.0*		6.0*		6.0*		6.0*		6.0*	
	Throw	4.5	6.0	5.5	7.5	7.0	9.5	8.5	11.0	10.0	13.0	11.0	15.0	12.5	16.5	14.0	18.5
6 x 12 Ak .225 Heating Ak .250 Cooling	CFM	70	75	90	100	115	125	135	150	160	175	180	200	205	225	225	250
	Spread	4.0		5.0		6.0*		6.0*		6.0*		6.0*		6.0*		6.0*	
	Throw	5.0	6.5	6.0	8.5	8.0	10.5	9.0	12.0	11.0	15.0	12.5	16.5	14.0	18.5	16.0	21.0
6 x 14 Ak .265 Heating Ak .300 Cooling	CFM	80	90	105	120	135	150	160	180	185	210	210	240	240	270	265	300
	Spread	4.5		5.0		6.0*		6.0*		6.0*		6.0*		6.0*		6.0*	
	Throw	5.0	7.0	7.0	9.5	8.5	11.5	10.0	13.5	12.0	16.0	13.5	18.0	16.0	20.5	17.5	23.5

The spread shown for the heating mode is for a valve setting of 22° left deflection. *The maximum value given for spread for heating is that which occurs at the ceiling height (8 feet). The cooling spread is a straight vertical column of air and is not shown. Throw and spread values are based on a terminal velocity of 50 FPM.